

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	8	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
Value	Unit	Test Standard	
ASTM Data			
Tensile Modulus	2410	MPa	ASTM D 638
Tensile Strength at Yield	60	MPa	ASTM D 638
Tensile Strength at Break	72	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	120	%	ASTM D 638
Flexural Modulus	2410	MPa	ASTM D 790
Flexural Strength	96	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	900	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256
Thermal properties			
Value	Unit	Test Standard	
ISO Data			
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
Coefficient of Thermal Expansion, MD	68	E-6/K	ASTM D 696
DTUL @ 66 psi	145 ^{[ann.][1]}	°C	ASTM D 648
DTUL @ 264 psi	129 ^[1]	°C	ASTM D 648
Vicat Temperature	151	°C	ASTM D 1525
Limiting Oxygen Index	26	%	ASTM D 2863
1: 4 mm ann.: annealed			
Electrical properties			
Value	Unit	Test Standard	
ISO Data			
Comparative tracking index	250	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	17	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.001	-	ASTM D 150
Dielectric Constant, 60 Hz	3	-	ASTM D 150
Optical properties			
Value	Unit	Test Standard	
ASTM Data			
Haze	1.1	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003
Index of Refraction	1.59	-	ASTM D 542
Other properties			
Value	Unit	Test Standard	
Water Absorption, 24hr	0.15	%	ASTM D 570
Water Absorption, Equilibrium	0.32	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics

Processing

Film Extrusion, Sheet Extrusion

Additives

Release agent

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Transparent

Regional Availability

North America, Europe, Asia Pacific, South and Central America