

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	8	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	61	MPa	ISO 527
Yield strain	6	%	ISO 527
Nominal strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2350	MPa	ISO 178
Flexural strength	93	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	76	kJ/m ²	ISO 179/1eA
ASTM Data			
Tensile Modulus	2120	MPa	ASTM D 638
Tensile Strength at Yield	62	MPa	ASTM D 638
Tensile Strength at Break	80	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	140	%	ASTM D 638
Compressive Strength	76	MPa	ASTM D 695
Flexural Modulus	2230	MPa	ASTM D 790
Flexural Strength	92	MPa	ASTM D 790
Rockwell Hardness	M 77	-	ASTM D 785
Izod Impact notched, 1/8 in	880	J/m	ASTM D 256
Izod Impact notched, 1/4 in	140	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	129	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	142	°C	ISO 75-1/-2
Vicat softening temperature, B	149	°C	ISO 306
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thckn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Glow Wire Flammability Index (GWFI)	825	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (2)	3	mm	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (2)	3	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	3	mm	-
Coefficient of Thermal Expansion, MD	70	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	70	E-6/K	ASTM D 696

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation factor, 100Hz	10	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	90	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	30	kV/mm	IEC 60243-1
Comparative tracking index	225	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	30	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.0004	-	ASTM D 150
Dissipation Factor, 1 MHz	0.009	-	ASTM D 150
Dielectric Constant, 60 Hz	2.95	-	ASTM D 150
Dielectric Constant, 1 MHz	2.9	-	ASTM D 150
Volume Resistivity	3E16	Ohm*cm	ASTM D 257
Arc Resistance	100	s	ASTM D 495
Optical properties			
ASTM Data			
Light Transmittance	88	%	ASTM D 1003
Index of Refraction	1.58	-	ASTM D 542
Other properties			
Value			
Density	1200	kg/m ³	ISO 1183
Water Absorption, Equilibrium	0.2	%	ASTM D 570
Processing Recommendation Injection Molding			
Value			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	>5	h	-
Melt temperature	270 - 320	°C	-
Mold temperature	80 - 120	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

U.V. stabilized or stable to weather, Transparent

Applications

General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa