

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	19	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Yield strain	6	%	ISO 527
Nominal strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	95	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	62	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	138	°C	ISO 75-1/-2
Vicat softening temperature, B	144	°C	ISO 306
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Glow Wire Flammability Index (GWFI)	825	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.5	mm	-
Glow Wire Flammability Index (GWFI)	875	°C	IEC 60695-2-12
GWFI - thickness tested (2)	3.2	mm	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (2)	3.2	mm	-
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.9	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation factor, 100Hz	10	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	90	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	30	kV/mm	IEC 60243-1
Comparative tracking index	250	-	IEC 60112
<b>Optical properties</b>			
<b>ASTM Data</b>			
Light Transmittance	88	%	ASTM D 1003
Index of Refraction	1.58	-	ASTM D 542

**Panlite® L-1225Z 100M**

PC

Teijin Chemicals Ltd.

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1200</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>&gt;5</b>	h	-
Melt temperature	<b>270 - 320</b>	°C	-
Mold temperature	<b>80 - 120</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Additives**

Release agent

**Special Characteristics**

U.V. stabilized or stable to weather, Transparent

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa