

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	19	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
Mechanical properties			
Value	Unit	Test Standard	
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	66	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	120	%	ISO 527
Flexural modulus, 23°C	2350	MPa	ISO 178
Flexural strength	98	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	65	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	14	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	75	kJ/m ²	ISO 180/1A
Izod notched impact strength	12	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
Value	Unit	Test Standard	
ISO Data			
Melting temperature, 10°C/min	280	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	124	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	136	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (2)	1.5	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (3)	2	mm	-
Electrical properties			
Value	Unit	Test Standard	
ISO Data			
Electric strength	34	kV/mm	IEC 60243-1
Other Standards^[S]			
Relative permittivity, 100Hz	3.1	-	IEC 60250
Relative permittivity, 1MHz	3	-	IEC 60250
Dissipation factor, 100Hz	5	E-4	IEC 60250
Dissipation factor, 1MHz	90	E-4	IEC 60250
Volume resistivity	1E14	Ohm*m	IEC 60093
Surface resistivity	1E16	Ohm	IEC 60093

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Water absorption	0.3	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	70 - 90	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, South and Central America

Special Characteristics

U.V. stabilized or stable to weather