

Product Texts

- MVR (300 °C/1.2 kg) 6.0 cm³/10 min
- Extrusion
- high viscosity
- UV stabilized
- solid sheet
- corrugated sheet

Partially bio-circular grade / Attributed via mass balance (according to ISCC PLUS Standard).

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	6	cm³/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Melt flow index, MFI	6.5	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
^[C] Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2350	MPa	ISO 527
^[C] Yield stress	65	MPa	ISO 527
^[C] Yield strain	6.3	%	ISO 527
^[C] Nominal strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2350	MPa	ISO 178
Flexural strength	96	MPa	ISO 178
^[C] Tensile creep modulus, 1h	2200	MPa	ISO 899-1
^[C] Tensile creep modulus, 1000h	1900	MPa	ISO 899-1
^[C] Charpy impact strength, +23°C	N	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	80	kJ/m²	ISO 179/1eA
Type of failure	P	-	-
Charpy notched impact strength, -30°C, 3mm	18	kJ/m²	ISO 179/1eA
Type of failure	C(P)	-	-
Izod notched impact strength, +23°C	70	kJ/m²	ISO 180/1A
Izod notched impact strength	20	kJ/m²	ISO 180/1A
Temperature	-30	°C	-
^[C] Puncture - maximum force, +23°C	5600	N	ISO 6603-2
^[C] Puncture - maximum force, -30°C	6500	N	ISO 6603-2
^[C] Puncture energy, +23°C	60	J	ISO 6603-2
^[C] Puncture energy, -30°C	70	J	ISO 6603-2
Ball indentation hardness	113	MPa	ISO 2039-1

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Glass transition temperature, 10°C/min	148	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	128	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	141	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	148	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-

^[C] Burning Behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-
^[C] Oxygen index	28	%	ISO 4589-1/-2
Glow Wire Flammability Index (GWFI)	875	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.75	mm	-
Glow Wire Flammability Index (GWFI)	875	°C	IEC 60695-2-12
GWFI - thickness tested (2)	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	3	mm	-
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.75	mm	-
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (2)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	900	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	8	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	100	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	34	kV/mm	IEC 60243-1
^[C] Comparative tracking index	250	-	IEC 60112

[C]: CAMPUS

Optical properties	Value	Unit	Test Standard
ISO Data			
Haze	0.8	-	ISO 14782
^[C] Luminous transmittance	89	%	ISO 13468-1, -2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.3	%	Sim. to ISO 62
^[C] Humidity absorption	0.12	%	Sim. to ISO 62
^[C] Density	1200	kg/m ³	ISO 1183
Bulk density	660	kg/m ³	-

[C]: CAMPUS

Film Properties	Value	Unit	Test Standard
ISO Data			
WVTR, 23°C/85%r.h.	15	g/(m ² *d)	ISO 15106-1/-2
Thickness of specimen	0.1	mm	-

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	300	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

[C]: CAMPUS

Characteristics**Processing**

Injection Molding, Sheet Extrusion, Other Extrusion

Delivery form

Pellets

Special Characteristics

U.V. stabilized or stable to weather, Transparent

Certifications

Contains renewable resources, ISCC Plus

Regional AvailabilityNorth America, Europe, Asia Pacific, South and Central America,
Near East/Africa