

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	66	MPa	ISO 527
Yield strain	6	%	ISO 527
Nominal strain at break	>50	%	ISO 527
Stress at break	65	MPa	ISO 527
Strain at break	120	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	98	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Izod notched impact strength, +23°C	55	kJ/m ²	ISO 180/1A
Ball indentation hardness	115	MPa	ISO 2039-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	123	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	136	°C	ISO 75-1/-2
Vicat softening temperature, B	142	°C	ISO 306
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Melt temperature	280 - 320	°C	-
Mold temperature	80	°C	-
Injection speed	200	mm/s	-

Characteristics

Processing

Injection Molding

Additives

Release agent

Special Characteristics

U.V. stabilized or stable to weather, Translucent

Features

High Gloss

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa