

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2400	MPa	ASTM D 638
Tensile Strength at Yield	62	MPa	ASTM D 638
Tensile Strength at Break	60	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Flexural Strength	96	MPa	ASTM D 790
Rockwell Hardness	M 72	-	ASTM D 785
Izod Impact notched, 1/8 in	850	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	0.5	mm	-
Coefficient of Thermal Expansion, MD	68	E-6/K	ASTM D 696
DTUL @ 66 psi	143^[ann.]	°C	ASTM D 648
DTUL @ 264 psi	127	°C	ASTM D 648
Vicat Temperature	148	°C	ASTM D 1525
Limiting Oxygen Index	26	%	ASTM D 2863

ann.: annealed

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	250	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	17	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.001	-	ASTM D 150
Dielectric Constant, 60 Hz	3	-	ASTM D 150
Volume Resistivity	2E17	Ohm*cm	ASTM D 257

Optical properties	Value	Unit	Test Standard
ASTM Data			
Haze	1.1	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003
Index of Refraction	1.59	-	ASTM D 542

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Water Absorption, Equilibrium	0.32	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat, Transparent

Chemical Resistance

General Chemical Resistance

Applications

Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America