

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	22	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2270	MPa	ISO 527
Yield stress	63	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	90	%	ISO 527
Flexural modulus, 23°C	2410	MPa	ISO 178
Flexural strength	96	MPa	ISO 178
Charpy notched impact strength, +23°C	45	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	927	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	128	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	142 ^[ann.]	°C	ISO 75-1/-2
Vicat softening temperature, B	146	°C	ISO 306
ASTM Data			
Coefficient of Thermal Expansion, MD	68	E-6/K	ASTM D 696

ann.: annealed

Optical properties	Value	Unit	Test Standard
ASTM Data			
Haze	1.1	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003
Index of Refraction	1.59	-	ASTM D 542

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Water Absorption, Equilibrium	0.32	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics

Processing

Injection Molding, Other Extrusion

Additives

Release agent

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat, Transparent

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America