

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2340	MPa	ASTM D 638
Tensile Strength at Yield	60	MPa	ASTM D 638
Tensile Strength at Break	71	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	150	%	ASTM D 638
Flexural Modulus	2410	MPa	ASTM D 790
Flexural Strength	96	MPa	ASTM D 790
Rockwell Hardness	M 72	-	ASTM D 785
Izod Impact notched, 1/8 in	850	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	2.0	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.5	mm	-
Coefficient of Thermal Expansion, MD	68	E-6/K	ASTM D 696
DTUL @ 66 psi	138	°C	ASTM D 648
DTUL @ 264 psi	126	°C	ASTM D 648
Vicat Temperature	147	°C	ASTM D 1525
Limiting Oxygen Index	35	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	250	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	17	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.001	-	ASTM D 150
Dielectric Constant, 60 Hz	3	-	ASTM D 150
Volume Resistivity	2E17	Ohm*cm	ASTM D 257

Optical properties	Value	Unit	Test Standard
ASTM Data			
Haze	1.1	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003
Index of Refraction	1.59	-	ASTM D 542

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Water Absorption, Equilibrium	0.32	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding, Other Extrusion

Additives

Release agent

Special Characteristics

Flame retardant, Halogen-free, High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat, Transparent

Applications

Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America