

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	17	cm ³ /10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2600	MPa	ISO 527
Yield stress	67	MPa	ISO 527
Yield strain	4	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	>50	%	ISO 527
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	29	kJ/m ²	ISO 180/1A
Izod notched impact strength	11	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	90	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	100	°C	ISO 75-1/-2
Vicat softening temperature, B	104	°C	ISO 306
Coeff. of linear therm. expansion, parallel	75	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	75	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	3.0	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	2.5	-	IEC 62631-2-1
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation factor, 100Hz	32	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	66	E-4	IEC 62631-2-1
Volume resistivity	1E17	Ohm*m	IEC 62631-3-1
Surface resistivity	1E17	Ohm	IEC 62631-3-2
Electric strength	39	kV/mm	IEC 60243-1
Comparative tracking index	275	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	240	mm/s	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-

Processing humidity	≤0.02	%	-
Melt temperature	240 - 270	°C	-
Mold temperature	60 - 90	°C	-
Zone 1	220 - 230	°C	-
Zone 2	225 - 235	°C	-
Zone 3	230 - 240	°C	-
Nozzle temperature	255 - 265	°C	-
Back pressure	5 - 15	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Special Characteristics

Flame retardant

Certifications

Contains renewable resources, ISCC Plus

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa