

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	12	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	54.9	MPa	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2158	MPa	ASTM D 790
Flexural Strength	88.3	MPa	ASTM D 790
Rockwell Hardness	R 117	-	ASTM D 785
Izod Impact notched, 1/8 in	589	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	294	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	125	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 110	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.02	%	-
Melt temperature	290 - 310	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	275 - 290	°C	-
Zone 2	285 - 305	°C	-
Zone 3	290 - 310	°C	-
Nozzle temperature	285 - 305	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	1 - 4	MPa	-

Characteristics

Processing

Injection Molding

Applications

IT / Business Machine

Special Characteristics

Flame retardant, Halogen-free, High impact or impact modified

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Chemical Resistance

General Chemical Resistance