

Product Texts

- (PC ABS)-Blend
- flame retardant
- impact modified
- easy flowing
- Vicat/B 120 temperature = 95°C
- for: information technology

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	26	cm ³ /10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
^[C] Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2650	MPa	ISO 527
^[C] Yield stress	61	MPa	ISO 527
^[C] Yield strain	4	%	ISO 527
Flexural modulus, 23°C	2600	MPa	ISO 178
Flexural strength	93	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	37	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	34	kJ/m ²	ISO 180/1A
Izod notched impact strength	8	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	78	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	86	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	89	°C	ISO 306
^[C] Coeff. of linear therm. expansion, parallel	75	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	76	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Oxygen index	31	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1190	kg/m ³	ISO 1183

[C]: CAMPUS

Bayblend® FR3013

(PC+ABS) FR(40)

Covestro Deutschland AG

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	240	mm/s	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	240 - 270	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	220 - 230	°C	-
Zone 2	225 - 235	°C	-
Zone 3	230 - 240	°C	-
Nozzle temperature	255 - 265	°C	-
Back pressure	5 - 15	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Halogen-free, High impact or impact modified

Applications

IT / Business Machine

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa