LNP™ ELCRIN™ HPX4B

PC — Saudi Basic Industries Corporation (SABIC)

Product Texts

LNP ELCRIN HPX4B specialty polycarbonate copolymer resin is medium flow grade with major component synthesized from Bio source. This resin shows improved processability & autoclavability, is available in healthcare management of change, biocompatible (ISO10993 or USP Class VI), EtO and steam sterilizable, targets to medical devices and pharmaceutical applications.

UL Yellow Card Link: E207780-100566198

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	**9**	cm³/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
ASTM Data			
Melt Flow Index, MFI	**10**	g/10min	ASTM D 1238
Temperature	**300**	°C	-
Load	**1.2**	kg	-
Mold Shrinkage, MD	**0.006**	mm/mm	ASTM D 955
Mold Shrinkage, TD	**0.006**	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**2350**	MPa	ISO 527
Yield stress	**57**	MPa	ISO 527
Yield strain	**5.5**	%	ISO 527
Stress at break	**61**	MPa	ISO 527
Strain at break	**125**	%	ISO 527
Flexural modulus, 23°C	**2150**	MPa	ISO 178
Flexural strength	**90**	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	**65**	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	**55**	kJ/m²	ISO 179/1eA
Izod impact strength, +23°C	**N**	kJ/m²	ISO 180/1U
Izod notched impact strength, +23°C	**65**	kJ/m²	ISO 180/1A
Izod notched impact strength	**55**	kJ/m²	ISO 180/1A
Temperature	**-30**	°C	-
ASTM Data			
Tensile Modulus	**2210**	MPa	ASTM D 638
Tensile Strength at Yield	**58**	MPa	ASTM D 638
Tensile Strength at Break	**64**	MPa	ASTM D 638
Elongation at Yield	**5.8**	%	ASTM D 638
Elongation at Break	**131**	%	ASTM D 638
Flexural Modulus	**2210**	MPa	ASTM D 790
Flexural Strength	**94**	MPa	ASTM D 790
Rockwell Hardness	**L 89**	-	ASTM D 785
Izod Impact notched, 1/8 in	**890**	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	**795**	J/m	ASTM D 256
Temperature	**-30**	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**118**	°C	ISO 75-1/-2
Vicat softening temperature, B	**141**	°C	ISO 306
Coeff. of linear therm. expansion, parallel	**71.5**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**79.3**	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	**HB**	class	IEC 60695-11-10
Thickness tested	**1.5**	mm	-
Yellow Card available	**yes**	-	-
Burning behav. at thickness h	**V-2**	class	IEC 60695-11-10
Thickness tested	**2.5**	mm	-

Yellow Card available	**yes**	-	-
Glow Wire Flammability Index (GWFI)	**825**	°C	IEC 60695-2-12
GWFI - thickness tested (1)	**0.8**	mm	-
Glow Wire Ignition Temperature (GWIT)	**825**	°C	IEC 60695-2-13
GWIT - thickness tested (1)	**0.8**	mm	-
ASTM Data			
UL 94 Flame rating	**HB**	-	UL 94
Thickness tested	**1.5**	mm	-
Coefficient of Thermal Expansion, MD	**71.5**	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	**79.3**	E-6/K	ASTM D 696
DTUL @ 264 psi	**124**	°C	ASTM D 648
Vicat Temperature	**141**	°C	ASTM D 1525

Electrical properties	**Value**	**Unit**	**Test Standard**
ASTM Data			
Surface Resistivity	**>1E15**	Ohm	ASTM D 257
Volume Resistivity	**>1E15**	Ohm*cm	ASTM D 257

Optical properties	**Value**	**Unit**	**Test Standard**
ASTM Data			
Haze	**3**	%	ASTM D 1003
Light Transmittance	**82**	%	ASTM D 1003

Other properties	**Value**	**Unit**	**Test Standard**
Water absorption	**0.12**	%	Sim. to ISO 62
Humidity absorption	**0.09**	%	Sim. to ISO 62
Density	**1190**	kg/m³	ISO 1183
Density	**1190**	kg/m³	ASTM D 792

Processing Recommendation Injection Molding	**Value**	**Unit**	**Test Standard**
Pre-drying - Temperature	**120**	°C	-
Pre-drying - Time	**3 - 4**	h	-
Processing humidity	**≤0.02**	%	-
Melt temperature	**295 - 315**	°C	-
Mold temperature	**70 - 95**	°C	-
Zone 1	**270 - 295**	°C	-
Zone 2	**280 - 305**	°C	-
Zone 3	**295 - 315**	°C	-
Nozzle temperature	**290 - 310**	°C	-
Screw speed	**40 - 70**	rpm	-
Back pressure	**0.3 - 0.7**	MPa	-

Characteristics

Processing
Injection Molding

Special Characteristics
Sterilizable, Steam sterilization

Features
Copolymer

Certifications
Medical Grade, Biocompatibility ISO 10993, US Pharmacopeia Class VI Approved

Applications
Medical

Regional Availability
North America, Europe, Asia Pacific, South and Central America