

Product Texts

LNP COLORCOMP DX02663H compound is based on Polycarbonate (PC) resin. Added features of this grade include: High Flow, Good Mold Release and Healthcare.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	23	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	25	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2350	MPa	ISO 527
Yield stress	63	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2300	MPa	ISO 178
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	10	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C, 4mm	N	kJ/m ²	ISO 180/1U
Izod impact strength, -30°C, 4mm	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	12	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	10	kJ/m ²	ISO 180/1A
Ball indentation hardness	95	MPa	ISO 2039-1
ASTM Data			
Tensile Modulus	2370	MPa	ASTM D 638
Tensile Strength at Yield	62	MPa	ASTM D 638
Tensile Strength at Break	65	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	120	%	ASTM D 638
Flexural Modulus	2300	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Taber Abrasion Resistance	10	mg/1000 cycles	ASTM D 1044
Izod Impact notched, 1/8 in	640	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	3200	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	139	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	140	°C	ISO 306
Thermal Conductivity	0.2	W/(m K)	DIN 52616
ASTM Data			
Thermal Conductivity, solid state	0.0274	W/(m K)	ASTM C 177
Specific Heat	1250	J/(kg K)	ASTM C 351

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	100	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
ASTM Data			
Dissipation Factor, 60 Hz	0.0009	-	ASTM D 150
Dissipation Factor, 1 MHz	0.01	-	ASTM D 150

LNP™ COLORCOMP™ Compound DX02663H

PC

Saudi Basic Industries Corporation (SABIC)

Dielectric Constant, 60 Hz	3.17	-	ASTM D 150
Dielectric Constant, 1 MHz	2.96	-	ASTM D 150
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	270 - 295	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	250 - 270	°C	-
Zone 2	260 - 280	°C	-
Zone 3	270 - 295	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific