

Product Texts

Lexan* LUX9130C Polycarbonate (PC) resin is a non-filled, injection moldable grade. This non-chlorinated, non-brominated flame retardant PC has an UL-94 V0 rating at 1.5 mm, high flow capability and is UV stabilized providing additional weathering capability. Lexan* LUX9130C is available in clear transparent and tinted color options that is an excellent candidate for a wide variety of applications.

UL Yellow Card Link [E207780-101088463](https://www.ul.com/yellowcard/E207780-101088463)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	17	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	63	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	57	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2400	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	9	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	10	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	9	kJ/m ²	ISO 180/1A
Ball indentation hardness	138	MPa	ISO 2039-1
ASTM Data			
Tensile Modulus	2400	MPa	ASTM D 638
Tensile Strength at Yield	67	MPa	ASTM D 638
Tensile Strength at Break	54	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	80	%	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Izod Impact notched, 1/8 in	100	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	85	J/m	ASTM D 256
Temperature	-30	°C	-
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	146	°C	ISO 306
Vicat softening temperature, B	139	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
ASTM Data			
DTUL @ 66 psi	130	°C	ASTM D 648

LEXAN™ VISUALFX™ Resin LUX9130C - Asia

PC

Saudi Basic Industries Corporation (SABIC)

DTUL @ 264 psi	120	°C	ASTM D 648
Vicat Temperature	136	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	100	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	34	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Water absorption	0.13	%	Sim. to ISO 62
Humidity absorption	0.11	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	260 - 280	°C	-
Zone 2	270 - 295	°C	-
Zone 3	280 - 305	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Transparent

Additives

Flame retarding agent

Regional Availability

Asia Pacific