

**Product Texts**

PC-siloxane copolymer in special metallic colors. Medium flow. Improved toughness compared to medium flow standard PC in same color. Color package may affect performance.

UL Yellow Card Link [E45329-512792](https://www.ulprospector.com/PC/Products/LEXAN-VISUALFX-Resin-FXM1414T-Europe)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	9	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2270	MPa	ISO 527
Yield stress	56	MPa	ISO 527
Yield strain	5.4	%	ISO 527
Stress at break	47	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2120	MPa	ISO 178
<b>ASTM Data</b>			
Tensile Modulus	2260	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	48	MPa	ASTM D 638
Elongation at Yield	5.7	%	ASTM D 638
Elongation at Break	78	%	ASTM D 638
Flexural Modulus	2230	MPa	ASTM D 790
Izod Impact notched, 1/8 in	520	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	270	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	119	°C	ISO 75-1/-2
Vicat softening temperature, B	138	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	142	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	120	°C	ASTM D 648
Vicat Temperature	139	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water absorption	0.12	%	Sim. to ISO 62
Humidity absorption	0.09	%	Sim. to ISO 62
Density	1180	kg/m <sup>3</sup>	ISO 1183
Density	1180	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-

**LEXAN™ VISUALFX™ Resin FXM1414T - Europe**

PC

Saudi Basic Industries Corporation (SABIC)

Melt temperature	<b>295 - 315</b>	°C	-
Mold temperature	<b>70 - 95</b>	°C	-
Zone 1	<b>270 - 295</b>	°C	-
Zone 2	<b>280 - 305</b>	°C	-
Zone 3	<b>295 - 315</b>	°C	-
Screw speed	<b>40 - 70</b>	rpm	-
Back pressure	<b>0.3 - 0.7</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe