LEXAN™ VISUALFX™ Resin FXM141R Americas

PC — Saudi Basic Industries Corporation (SABIC)

Product Texts

FXM141R is a LEXAN PC grade in Metallic or Pearlescent effect, which is part of the VisualFX family. These effects have been developed to meet increasing Aesthetic demands in the Marketplace. Color Package may affect properties, Application testing always reccomended.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	**11**	cm³/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
ASTM Data			
Melt Flow Index, MFI	**10.8**	g/10min	ASTM D 1238
Temperature	**300**	°C	-
Load	**1.2**	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**2350**	MPa	ISO 527
Yield stress	**63**	MPa	ISO 527
Yield strain	**6**	%	ISO 527
Stress at break	**55**	MPa	ISO 527
Strain at break	**50**	%	ISO 527
Flexural modulus, 23°C	**2300**	MPa	ISO 178
Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**12**	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	**13**	kJ/m²	ISO 179/1eA
Izod impact strength, +23°C	**N**	kJ/m²	ISO 180/1U
Izod notched impact strength, +23°C	**10**	kJ/m²	ISO 180/1A
Izod notched impact strength	**8**	kJ/m²	ISO 180/1A
Temperature	**-30**	°C	-
Ball indentation hardness	**95**	MPa	ISO 2039-1
ASTM Data			
Tensile Modulus	**2340**	MPa	ASTM D 638
Tensile Strength at Yield	**62**	MPa	ASTM D 638
Tensile Strength at Break	**55**	MPa	ASTM D 638
Elongation at Yield	**6.2**	%	ASTM D 638
Elongation at Break	**90**	%	ASTM D 638
Flexural Modulus	**2340**	MPa	ASTM D 790
Izod Impact notched, 1/8 in	**214**	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	**N**	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**125**	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	**136**	°C	ISO 75-1/-2
Vicat softening temperature, B	**141**	°C	ISO 306
Coeff. of linear therm. expansion, parallel	**69.6**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**70.6**	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	**HB**	class	IEC 60695-11-10
Thickness tested	**0.7**	mm	-
Yellow Card available	**yes**	-	-
ASTM Data			
Coefficient of Thermal Expansion, MD	**68.7**	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	**69.5**	E-6/K	ASTM D 696
DTUL @ 66 psi	**138**	°C	ASTM D 648
DTUL @ 264 psi	**127**	°C	ASTM D 648
Vicat Temperature	**154**	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	**212**	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	**0.35**	%	Sim. to ISO 62
Humidity absorption	**0.15**	%	Sim. to ISO 62
Density	**1200**	kg/m³	ISO 1183
Density	**1200**	kg/m³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**120**	°C	-
Pre-drying - Time	**3 - 4**	h	-
Processing humidity	**≤0.02**	%	-
Melt temperature	**295 - 315**	°C	-
Mold temperature	**70 - 95**	°C	-
Zone 1	**270 - 295**	°C	-
Zone 2	**280 - 305**	°C	-
Zone 3	**295 - 315**	°C	-
Nozzle temperature	**290 - 310**	°C	-
Screw speed	**40 - 70**	rpm	-
Back pressure	**0.3 - 0.7**	MPa	-

Characteristics

Processing
Injection Molding

Features
Metallic effect

Regional Availability
North America, South and Central America