

Product Texts

PC in special effects colors. "Diamond Sparkle" appearance additives. Color package may affect performance.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	18.2	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties

	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2360	MPa	ASTM D 638
Tensile Strength at Yield	61	MPa	ASTM D 638
Tensile Strength at Break	48	MPa	ASTM D 638
Elongation at Yield	6.2	%	ASTM D 638
Elongation at Break	70	%	ASTM D 638
Flexural Modulus	2370	MPa	ASTM D 790
Izod Impact notched, 1/8 in	213	J/m	ASTM D 256

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.7	mm	-
Yellow Card available	yes	-	-
ASTM Data			
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	121	°C	ASTM D 648

Electrical properties

	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	212	-	IEC 60112

Other properties

	Value	Unit	Test Standard
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	260 - 280	°C	-
Zone 2	270 - 295	°C	-
Zone 3	280 - 305	°C	-
Nozzle temperature	275 - 300	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, South and Central America

Applications

Automotive, Electrical and Electronical, Medical