

Product TextsUL Yellow Card Link [E207780-103803129](https://www.ul.com/yellow-card-link/E207780-103803129)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2100	MPa	ISO 527
Yield stress	55	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2200	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	75	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	60	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	70	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	55	kJ/m ²	ISO 180/1A
Ball indentation hardness	90	MPa	ISO 2039-1
ASTM Data			
Tensile Modulus	2100	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	61	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	130	%	ASTM D 638
Flexural Modulus	2060	MPa	ASTM D 790
Izod Impact notched, 1/8 in	801	J/m	ASTM D 256
Izod Impact notched, 1/4 in	640	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	678	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	140	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	142	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-1	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	2.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (2)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-

ASTM Data

DTUL @ 66 psi	134	°C	ASTM D 648
DTUL @ 264 psi	120	°C	ASTM D 648
Vicat Temperature	142	°C	ASTM D 1525

Electrical properties

	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	85	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	225	-	IEC 60112

ASTM Data

Dielectric Strength, Short Time	17	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.0024	-	ASTM D 150
Dissipation Factor, 1 MHz	0.0085	-	ASTM D 150
Dielectric Constant, 60 Hz	2.95	-	ASTM D 150
Dielectric Constant, 1 MHz	2.9	-	ASTM D 150

Other properties

	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1190	kg/m ³	ISO 1183
Density	1180	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	275 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Applications

Automotive