

Product Texts

Non-chlorinated, non-brominated Flame retardant PC-siloxane copolymer blend. Excellent processability, super high flow, good impact, UL rated V-0. Limited translucent colors.

UL Yellow Card Link [E207780-592770](https://www.ul.com/yellow-card/E207780-592770)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	29	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	30	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2150	MPa	ISO 527
Yield stress	56	MPa	ISO 527
Yield strain	5.6	%	ISO 527
Stress at break	49	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2250	MPa	ISO 178
Charpy notched impact strength, +23°C	49	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C, 4mm	40	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	19	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2200	MPa	ASTM D 638
Tensile Strength at Yield	55	MPa	ASTM D 638
Tensile Strength at Break	50	MPa	ASTM D 638
Elongation at Yield	5.6	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2100	MPa	ASTM D 790
Izod Impact notched, 1/8 in	690	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	220	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, B	137	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	138	°C	ISO 306
Burning behav. at thickness h	V-1	class	IEC 60695-11-10
Thickness tested	1.0	mm	-
Glow Wire Flammability Index (GWFI)	875	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
ASTM Data			
DTUL @ 264 psi	118	°C	ASTM D 648
Vicat Temperature	136	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water absorption	0.26	%	Sim. to ISO 62
Humidity absorption	0.08	%	Sim. to ISO 62
Density	1190	kg/m ³	ISO 1183
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	270 - 295	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	250 - 270	°C	-
Zone 2	260 - 280	°C	-
Zone 3	270 - 295	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Additives

Flame retarding agent

Regional Availability

Europe