

Product Texts

Medium viscosity PC copolymer with enhanced UV stabilization and added release agent. V2 rated. Available in transparent and tinted colors.

UL Yellow Card Link [E207780-531867](https://www.ul.com/yellow-card/E207780-531867)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	2550	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	69	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2500	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	30	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	15	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	25	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	10	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2550	MPa	ASTM D 638
Tensile Strength at Yield	67	MPa	ASTM D 638
Tensile Strength at Break	72	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	110	%	ASTM D 638
Flexural Modulus	2500	MPa	ASTM D 790
Izod Impact notched, 1/8 in	700	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	98	J/m	ASTM D 256
Temperature	-30	°C	-
Izod Impact unnotched, 1/8 in	2600	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	116	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	135	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	137	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	1.6	mm	-
ASTM Data			
DTUL @ 66 psi	130	°C	ASTM D 648
DTUL @ 264 psi	118	°C	ASTM D 648
Vicat Temperature	135	°C	ASTM D 1525
Other properties			
Water absorption	0.25	%	Sim. to ISO 62

LEXAN™ Copolymer SLX2432T - Asia

PC

Saudi Basic Industries Corporation (SABIC)

Humidity absorption	0.17	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 300	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	255 - 280	°C	-
Zone 2	265 - 290	°C	-
Zone 3	280 - 300	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Special Characteristics

Transparent