

Product Texts

Medium viscosity PC copolymer with enhanced UV stabilization and added release agent. Available in opaque colors. Typical minimum color tolerance limit is DE CMC < 1.0

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2590	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	5.8	%	ISO 527
Stress at break	71	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2390	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	65	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	15	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	65	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	10	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2520	MPa	ASTM D 638
Tensile Strength at Yield	65	MPa	ASTM D 638
Tensile Strength at Break	72	MPa	ASTM D 638
Elongation at Yield	6.1	%	ASTM D 638
Elongation at Break	126	%	ASTM D 638
Flexural Modulus	2490	MPa	ASTM D 790
Izod Impact notched, 1/8 in	860	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	123	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	118	°C	ISO 75-1/-2
Vicat softening temperature, B	137	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	140	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	120	°C	ASTM D 648
Vicat Temperature	137	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1230	kg/m ³	ISO 1183
Density	1220	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-

Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	270 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Applications

Automotive