

**Product Texts**

19 MFR LEXAN High Flow Ductile Copolymer with 400 nm cut off, available in transparent colors only

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	16	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	19	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2150	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	59	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2120	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	65	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	11	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2240	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	63	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	135	%	ASTM D 638
Flexural Modulus	2220	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	730	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	180	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, 120°C/h 50N	136	°C	ISO 306
<b>ASTM Data</b>			
DTUL @ 66 psi	123	°C	ASTM D 648
DTUL @ 264 psi	111	°C	ASTM D 648
Vicat Temperature	136	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1200	kg/m <sup>3</sup>	ISO 1183
Density	1200	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	105 - 110	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	260 - 305	°C	-
Mold temperature	50 - 80	°C	-
Zone 1	240 - 280	°C	-
Zone 2	250 - 295	°C	-

**LEXAN™ Copolymer HFD1262 - Asia**

PC

Saudi Basic Industries Corporation (SABIC)

Zone 3	<b>260 - 305</b>	°C	-
Screw speed	<b>35 - 75</b>	rpm	-
Back pressure	<b>0.3 - 0.7</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Special Characteristics**

Transparent