

**Product Texts**

Lexan\* FST3403T resin is a high flow PC Copolymer Resin, suitable for injection molding. This halogen-free flame retardant resin is EN45545 R6 HL3 and an ideal candidate for train interior applications. It also meets requirements of NFPA-130 standards. Available in transparent and opaque colors.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	10	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	12	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2600	MPa	ISO 527
Yield stress	77	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2500	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, +23°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, +23°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	11	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	9	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, +23°C, 3mm	12	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2600	MPa	ASTM D 638
Tensile Strength at Yield	77	MPa	ASTM D 638
Tensile Strength at Break	70	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	75	%	ASTM D 638
Flexural Modulus	2700	MPa	ASTM D 790
Izod Impact notched, 1/8 in	120	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	85	J/m	ASTM D 256
Temperature	-30	°C	-
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	94	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	104	°C	ISO 75-1/-2
Vicat softening temperature, 120°C/h 50N	113	°C	ISO 306
<b>ASTM Data</b>			
DTUL @ 66 psi	104	°C	ASTM D 648
DTUL @ 264 psi	94	°C	ASTM D 648
Vicat Temperature	111	°C	ASTM D 1525
<b>Other properties</b>			
Density	1330	kg/m <sup>3</sup>	ISO 1183
Density	1330	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>95 - 100</b>	°C	-
Pre-drying - Time	<b>6 - 8</b>	h	-
Melt temperature	<b>250 - 280</b>	°C	-
Mold temperature	<b>50 - 80</b>	°C	-
Zone 1	<b>230 - 250</b>	°C	-
Zone 2	<b>240 - 270</b>	°C	-
Zone 3	<b>250 - 280</b>	°C	-
Screw speed	<b>40 - 70</b>	rpm	-
Back pressure	<b>0.3 - 0.7</b>	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Flame retardant, Transparent

**Additives**

Flame retarding agent

**Regional Availability**

Europe