

**Product Texts**

LEXAN EXL8454 is a PC/siloxane copolymer resin with medium flow, excellent low temperature impact and 50% post consumer recycle content. Limited availability and restricted color only. Higher color variability and contamination risks including black specs needs to be considered before approval for use in applications.

UL Yellow Card Link [F207780-100656423](https://www.ul.com/yellow-card-link/F207780-100656423)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Charpy notched impact strength, +23°C	65	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	27	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, +23°C, 3mm	67	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	58	kJ/m <sup>2</sup>	ISO 179/1eA
<b>ASTM Data</b>			
Tensile Modulus	2200	MPa	ASTM D 638
Tensile Strength at Yield	57	MPa	ASTM D 638
Tensile Strength at Break	55	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2100	MPa	ASTM D 790
Izod Impact notched, 1/8 in	800	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	650	J/m	ASTM D 256
Temperature	-40	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-
Glow Wire Ignition Temperature (GWIT)	875	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	123	°C	ASTM D 648
Vicat Temperature	145	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	15	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.0093	-	ASTM D 150
Dielectric Constant, 1 MHz	3	-	ASTM D 150
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1200	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-

Processing humidity	≤0.02	%	-
Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	270 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Certifications**

Recycled Resin Content