

**Product Texts**

LEXAN EXL1494T polycarbonate (PC) siloxane copolymer resin is an injection molding grade with FDA and EU food contact compliance. This resin offers extreme low temperature (-40 C) ductility in combination with medium flow characteristics, improved release and excellent processability with opportunities for shorter IM cycle times compared to standard PC. LEXAN EXL1494T resin is available in transparent and opaque colors and is an excellent candidate for a broad range of food contact applications.

UL Yellow Card Link [E45329-519325](https://www.ul.com/yellowcard/E45329-519325)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	9	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	56	MPa	ISO 527
Yield strain	5.4	%	ISO 527
Stress at break	55	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2120	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	70	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	60	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	65	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	55	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2180	MPa	ASTM D 638
Tensile Strength at Yield	57	MPa	ASTM D 638
Tensile Strength at Break	59	MPa	ASTM D 638
Elongation at Yield	5.6	%	ASTM D 638
Elongation at Break	124	%	ASTM D 638
Flexural Modulus	2180	MPa	ASTM D 790
Rockwell Hardness	L87	-	ASTM D 785
Izod Impact notched, 1/8 in	824	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	712	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	116	°C	ISO 75-1/-2
Vicat softening temperature, B	138	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	139	°C	ISO 306
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	120	°C	ASTM D 648
Vicat Temperature	138	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water absorption	0.12	%	Sim. to ISO 62
Humidity absorption	0.09	%	Sim. to ISO 62
Density	1190	kg/m <sup>3</sup>	ISO 1183
Density	1190	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	295 - 315	°C	-
Mold temperature	70 - 95	°C	-
Zone 1	270 - 295	°C	-
Zone 2	280 - 305	°C	-
Zone 3	295 - 315	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

## Characteristics

### Processing

Injection Molding

### Certifications

Food contact, Food approval FDA 21 CFR

### Special Characteristics

Transparent

### Regional Availability

Europe