

**Product Texts**

Opaque PC-Siloxan copolymer with excellent processability. Medium flow, extreme low temperature ductile. Enhanced hydrolytic stability. Only available in black color.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	9	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>ASTM Data</b>			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2150	MPa	ISO 527
Yield stress	57	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2250	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	70	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	65	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	70	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	60	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	2020	MPa	ASTM D 638
Tensile Strength at Yield	56	MPa	ASTM D 638
Tensile Strength at Break	50	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	98	%	ASTM D 638
Flexural Modulus	2230	MPa	ASTM D 790
Izod Impact notched, 1/8 in	865	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	774	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, B	145	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	146	°C	ISO 306
<b>ASTM Data</b>			
DTUL @ 66 psi	139	°C	ASTM D 648
DTUL @ 264 psi	124	°C	ASTM D 648
Vicat Temperature	145	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1190	kg/m <sup>3</sup>	ISO 1183
Density	1180	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.02	%	-

Melt temperature	<b>295 - 315</b>	°C	-
Mold temperature	<b>70 - 95</b>	°C	-
Zone 1	<b>270 - 295</b>	°C	-
Zone 2	<b>280 - 305</b>	°C	-
Zone 3	<b>295 - 315</b>	°C	-
Screw speed	<b>40 - 70</b>	rpm	-
Back pressure	<b>0.3 - 0.7</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America

**Chemical Resistance**

Hydrolytically Stable