LEXAN™ Copolymer EXL1112T - Asia

PC — Saudi Basic Industries Corporation (SABIC)

Product Texts

LEXAN EXL1112T polycarbonate (PC) siloxane copolymer resin is a transparent injection molding (IM) grade. This resin offers good low temperature (-20 C) ductility in combination with high flow characteristics and excellent processability with opportunities for shorter IM cycle times compared to standard PC resins. LEXAN EXL1112T resin is a genral purpose product available in transparent and opaque coLEXAN EXL1112T polycarbonate (PC) siloxane copolymer resin is a transparent injection molding (IM) grade. This resin offers good low temperature (-20 C) ductility in combination with high flow characteristics and excellent processability with opportunities for shorter IM cycle times compared to

UL Yellow Card Link E207780-633835

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	**19**	cm³/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
Density of melt	**1050**	kg/m³	-
Thermal conductivity of melt	**0.24**	W/(m K)	-
Spec. heat capacity of melt	**2440**	J/(kg K)	-
Ejection temperature	**138**	°C	-
ASTM Data			
Melt Flow Index, MFI	**20**	g/10min	ASTM D 1238
Temperature	**300**	°C	-
Load	**1.2**	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**2340**	MPa	ISO 527
Yield stress	**57**	MPa	ISO 527
Yield strain	**5.4**	%	ISO 527
Stress at break	**56**	MPa	ISO 527
Strain at break	**50**	%	ISO 527
Flexural modulus	**2140**	MPa	ISO 178
Charpy impact strength, +23°C, 3mm	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C, 3mm	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C, 3mm	**65**	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	**45**	kJ/m²	ISO 179/1eA
Izod impact strength, +23°C	**N**	kJ/m²	ISO 180/1U
Izod notched impact strength, +23°C, 3mm	**65**	kJ/m²	ISO 180/1A
Izod notched impact strength, -30°C, 3mm	**55**	kJ/m²	ISO 180/1A
Rockwell hardness	**L89**	-	ISO 2039-2
ASTM Data			
Tensile Modulus	**2260**	MPa	ASTM D 638
Tensile Strength at Yield	**58**	MPa	ASTM D 638
Tensile Strength at Break	**57**	MPa	ASTM D 638
Elongation at Yield	**5.7**	%	ASTM D 638
Elongation at Break	**118**	%	ASTM D 638
Flexural Modulus	**2240**	MPa	ASTM D 790
Izod Impact notched, 1/8 in	**736**	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	**618**	J/m	ASTM D 256
Temperature	**-30**	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**116**	°C	ISO 75-1/-2
Vicat softening temperature, B	**138**	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	**139**	°C	ISO 306
Coeff. of linear therm. expansion, parallel	**67**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**84**	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	**HB**	class	IEC 60695-11-10
Thickness tested	**0.5**	mm	-

Glow Wire Flammability Index (GWFI)	**960**	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	**850**	°C	IEC 60695-2-13
GWIT - thickness tested (3)	**3**	mm	-
ASTM Data			
DTUL @ 264 psi	**121**	°C	ASTM D 648
Vicat Temperature	**138**	°C	ASTM D 1525

Electrical properties	**Value**	**Unit**	**Test Standard**
ASTM Data			
Surface Resistivity	**1E15**	Ohm	ASTM D 257
Volume Resistivity	**1E15**	Ohm*cm	ASTM D 257

Other properties	**Value**	**Unit**	**Test Standard**
Water absorption	**0.12**	%	Sim. to ISO 62
Humidity absorption	**0.09**	%	Sim. to ISO 62
Density	**1190**	kg/m³	ISO 1183
Density	**1190**	kg/m³	ASTM D 792

Processing Recommendation Injection Molding	**Value**	**Unit**	**Test Standard**
Pre-drying - Temperature	**120**	°C	-
Pre-drying - Time	**3 - 4**	h	-
Processing humidity	**≤0.02**	%	-
Melt temperature	**295 - 315**	°C	-
Mold temperature	**70 - 95**	°C	-
Zone 1	**270 - 295**	°C	-
Zone 2	**280 - 305**	°C	-
Zone 3	**295 - 315**	°C	-
Screw speed	**40 - 70**	rpm	-
Back pressure	**0.3 - 0.7**	MPa	-

Characteristics

Processing
Injection Molding

Special Characteristics
Transparent

Regional Availability
Asia Pacific