

RTP 205 D HS TFE 15

(PA612+PTFE)-GF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	8618	MPa	ASTM D 638
Tensile Strength	128	MPa	ASTM D 638
Flexural Modulus	7929	MPa	ASTM D 790
Flexural Strength	197	MPa	ASTM D 790
Izod Impact notched, 1/8 in	90.7	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	216	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1420	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	4	h	-
Melt temperature	249 - 285	°C	-
Mold temperature	60 - 93.3	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Additives

Lubricants

Regional Availability

North America, Europe, Asia Pacific