

LATILON 28D

PC

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	6	%	ISO 527
Strain at break	100	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	120	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, B	135	°C	ISO 306
Coeff. of linear therm. expansion, parallel	75	E-6/K	ISO 11359-1/-2
ASTM Data			
Limiting Oxygen Index	26	%	ASTM D 2863
Electrical properties			
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1200	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	100 - 120	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Features

Low Smoke