

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	25	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
ASTM Data			
Melt Flow Index, MFI	25	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mechanical properties			
ISO Data			
Tensile Strength	60	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
ASTM Data			
Tensile Strength	64	MPa	ASTM D 638
Flexural Modulus	2453	MPa	ASTM D 790
Flexural Strength	98	MPa	ASTM D 790
Izod Impact notched, 1/8 in	98	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	128	°C	ISO 75-1/-2
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 264 psi	131	°C	ASTM D 648
Optical properties			
ISO Data			
Haze	60	-	ISO 14782
Other properties			
Density	1200	kg/m ³	ISO 1183
Density	1200	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.03	%	-
Mold temperature	60 - 90	°C	-
Zone 1	270 - 290	°C	-
Zone 2	280 - 300	°C	-
Zone 3	290 - 310	°C	-
Nozzle temperature	280 - 300	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Asia Pacific

Features

Light Diffusing