

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	60	MPa	ASTM D 638
Elongation at Break	60	%	ASTM D 638
Flexural Modulus	2380	MPa	ASTM D 790
Flexural Strength	85	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	576	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	136	°C	ASTM D 648
DTUL @ 264 psi	125	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	28	kV/mm	ASTM D 149
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Density	1210	kg/m ³	ASTM D 792

Characteristics

Processing
Injection Molding

Applications
IT / Business Machine, Electrical and Electronical

Delivery form
Pellets

Regional Availability
Asia Pacific

Special Characteristics
Flame retardant