Iupilon FPR4500

PC — Mitsubishi Engineering-Plastics Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	**26**	cm³/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
Melt flow index, MFI	**27**	g/10min	ISO 1133
Temperature	**300**	°C	-
Load	**1.2**	kg	-
Molding shrinkage, parallel	**0.4**	%	ISO 294-4, 2577
Molding shrinkage, normal	**0.4**	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	**2600**	MPa	ISO 527
Yield stress	**63**	MPa	ISO 527
Yield strain	**4.2**	%	ISO 527
Strain at break	**72**	%	ISO 527
Flexural modulus, 23°C	**2700**	MPa	ISO 178
Flexural strength	**97**	MPa	ISO 178
Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**40**	kJ/m²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	**94**	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	**105**	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	**66**	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	**67**	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	**V-2**	class	IEC 60695-11-10
Thickness tested	**0.4**	mm	-
Yellow Card available	**yes**	-	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	**3.1**	-	IEC 62631-2-1
Dissipation factor, 1MHz	**71**	E-4	IEC 62631-2-1
Volume resistivity	**2E14**	Ohm*m	IEC 62631-3-1
Surface resistivity	**4E15**	Ohm	IEC 62631-3-2
Electric strength	**31**	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Water absorption	**0.24**	%	Sim. to ISO 62
Density	**1190**	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	**80 - 90**	°C	-
Pre-drying - Time	**4 - 8**	h	-

Characteristics

Processing
Injection Molding

Applications
Electrical and Electronical, General Purpose

Special Characteristics
Flame retardant, Opaque

Regional Availability
North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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