

INFINO HN-1064

PC

Lotte Chemical Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	38	g/10min	ISO 1133
Temperature	250	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
ASTM Data			
Melt Flow Index, MFI	38	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	10	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Modulus	2100	MPa	ISO 527
Yield stress	58	MPa	ISO 527
Stress at break	63	MPa	ISO 527
Strain at break	100	%	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Flexural strength	85	MPa	ISO 178
Charpy notched impact strength, +23°C	58	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	52	kJ/m ²	ISO 180/1A
Rockwell hardness	R 119	-	ISO 2039-2
ASTM Data			
Tensile Modulus	2000	MPa	ASTM D 638
Tensile Strength at Yield	58	MPa	ASTM D 638
Tensile Strength at Break	63	MPa	ASTM D 638
Elongation at Break	93	%	ASTM D 638
Flexural Modulus	2100	MPa	ASTM D 790
Flexural Strength	82	MPa	ASTM D 790
Rockwell Hardness	R 119	-	ASTM D 785
Izod Impact notched, 1/8 in	590	J/m	ASTM D 256
Izod Impact unnotched, 1/4 in	180	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	119	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	134	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	0.75	mm	-
DTUL @ 66 psi	137	°C	ASTM D 648
DTUL @ 264 psi	130	°C	ASTM D 648
Other properties			
Density	1180	kg/m ³	ISO 1183
Density	1200	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	290 - 310	°C	-

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Mold temperature	40 - 100	°C	-
Zone 1	240 - 250	°C	-
Zone 2	260 - 270	°C	-
Zone 3	280 - 310	°C	-
Nozzle temperature	290 - 310	°C	-
Screw speed	50 - 150	rpm	-
Injection pressure	49 - 250	MPa	-
Back pressure	0.5 - 2	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Delivery form

Pellets, Natural Color