

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Yield stress	65	MPa	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	95	MPa	ISO 178
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Glass transition temperature, 10°C/min	146	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	128	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	140	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Other properties			
Density	1200	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 310	°C	-
Mold temperature	80	°C	-

Characteristics

Processing

Injection Molding

Features

Light Diffusing

Regional Availability

Europe