

**HARMONIA PC 1F50-24 UV**

PC

MAIP SRL

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>20</b>	g/10min	ISO 1133
Temperature	<b>300</b>	°C	-
Load	<b>1.2</b>	kg	-
Molding shrinkage, parallel	<b>0.7</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.7</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Stress at break	<b>50</b>	MPa	ISO 527
Strain at break	<b>6</b>	%	ISO 527
Flexural modulus, 23°C	<b>2400</b>	MPa	ISO 178
Flexural strength	<b>95</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Glass transition temperature, 10°C/min	<b>144</b>	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	<b>124</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>136</b>	°C	ISO 75-1/-2
Burning behav. at thickness h	<b>V-2</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8</b>	mm	-
Burning rate, FMVSS, Thickness 1 mm	<b>100</b>	mm/min	ISO 3795 (FMVSS 302)
<b>Other properties</b>			
Density	<b>1200</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4 - 8</b>	h	-
Processing humidity	<b>≤0.02</b>	%	-
Melt temperature	<b>280 - 310</b>	°C	-
Mold temperature	<b>70 - 90</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Light Diffusing

**Regional Availability**

Europe