

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
Value	Unit	Test Standard	
ASTM Data			
Tensile Modulus	2413	MPa	ASTM D 638
Tensile Strength at Yield	60	MPa	ASTM D 638
Tensile Strength at Break	71	MPa	ASTM D 638
Elongation at Break	150	%	ASTM D 638
Flexural Modulus	2413	MPa	ASTM D 790
Flexural Strength	96.5	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	854	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256
Thermal properties			
Value	Unit	Test Standard	
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
Coefficient of Thermal Expansion, MD	68.4	E-6/K	ASTM D 696
DTUL @ 264 psi	127	°C	ASTM D 648
Vicat Temperature	148	°C	ASTM D 1525
Limiting Oxygen Index	26	%	ASTM D 2863
Electrical properties			
Value	Unit	Test Standard	
ASTM Data			
Dielectric Strength, Short Time	16.5	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.001	-	ASTM D 150
Dissipation Factor, 1 MHz	0.002	-	ASTM D 150
Dielectric Constant, 60 Hz	3	-	ASTM D 150
Dielectric Constant, 1 MHz	3	-	ASTM D 150
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Other properties			
Value	Unit	Test Standard	
Density	1200	kg/m ³	ASTM D 792

Characteristics

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Regional Availability

Asia Pacific

Applications

IT / Business Machine, Electrical and Electronical