

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	55	MPa	ISO 527
Strain at break	100	%	ISO 527
Flexural modulus, 23°C	2000	MPa	ISO 178
Flexural strength	80	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	70	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	70	kJ/m ²	ISO 180/1A
Rockwell hardness	M 30	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	116	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	135	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.7	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	725	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-

Other properties	Value	Unit	Test Standard
Density	1180	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	280 - 300	°C	-
Mold temperature	90 - 120	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, Halogen-free, High impact or impact modified

Certifications

RoHS compliant

Applications

Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America