

Product Texts

LNP LUBRICOMP QL004 compound is based on Nylon 6/10 resin containing 20% PTFE. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	2	mm/mm	ASTM D 955
Mold Shrinkage, TD	2	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2480	MPa	ISO 527
Yield stress	53	MPa	ISO 527
Yield strain	10.8	%	ISO 527
Stress at break	52	MPa	ISO 527
Strain at break	11.4	%	ISO 527
Flexural modulus	2320	MPa	ISO 178
Flexural strength	50	MPa	ISO 178
Izod impact strength, +23°C, 4mm	32	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	4	kJ/m ²	ISO 180/1A

ASTM Data			
Tensile Modulus	2430	MPa	ASTM D 638
Tensile Strength at Yield	53	MPa	ASTM D 638
Tensile Strength at Break	53	MPa	ASTM D 638
Elongation at Yield	14.2	%	ASTM D 638
Elongation at Break	15.8	%	ASTM D 638
Flexural Modulus	1710	MPa	ASTM D 790
Izod Impact notched, 1/8 in	39	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	675	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	60	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	170	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	110	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	110	E-6/K	ASTM D 696
DTUL @ 66 psi	181	°C	ASTM D 648
DTUL @ 264 psi	56	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.37	%	Sim. to ISO 62
Water Absorption, 24hr	0.26	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.2	%	-
Melt temperature	270 - 275	°C	-
Mold temperature	80 - 95	°C	-
Zone 1	250 - 260	°C	-
Zone 2	260 - 270	°C	-
Zone 3	270 - 280	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific