

**Product Texts**

- MVR (330°C/2.16kg) 8 cm³/10 min
- high viscosity
- easy release
- UV stabilized
- 'softening temperature (VST/B 120)=202 °C
- Lamp covers
- Headlamp lenses

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	8	cm³/10min	ISO 1133
Temperature	330	°C	-
Load	2.16	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.9	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2400	MPa	ISO 527
<sup>[C]</sup> Yield stress	75	MPa	ISO 527
<sup>[C]</sup> Yield strain	6.9	%	ISO 527
<sup>[C]</sup> Nominal strain at break	>50	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N	kJ/m²	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N	kJ/m²	ISO 179/1eU

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	172	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	191	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
<sup>[C]</sup> Oxygen index	25	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	2.9	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	2.8	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 100Hz	10	E-4	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	90	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	>1E15	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	35	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.3	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	0.12	%	Sim. to ISO 62
<sup>[C]</sup> Density	1130	kg/m³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Injection Molding, melt temperature	<b>330</b>	°C	ISO 294
Injection Molding, mold temperature	<b>100</b>	°C	ISO 294
Injection Molding, injection velocity	<b>200</b>	mm/s	ISO 294

[C]: CAMPUS

## Characteristics

### Processing

Injection Molding

### Special Characteristics

U.V. stabilized or stable to weather, Transparent

### Delivery form

Pellets

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

### Additives

Release agent

## Other text information

### Injection molding

#### PREPROCESSING

Max. Water content: 0.02 %

Drying temperature: 130 °C

Drying time:

Circulating air drying oven (50 % fresh air) 4-12 h

Fresh air dryer (high speed dryer) 2-4 h

Dry air dryer 2-3 h

#### PROCESSING

Melt temperature: 330-340 °C

Mold temperature: 130-150 °C

Use open nozzle.