

Product Texts

- MVR (330°C/2.16kg) 18 cm³/10 min
- easy release
- 'softening temperature (VST/B 120)=183°C
- Covers for brake lights and indicator lights
- Recessed light fixtures/reflectors
- Raised brake lights
- Headlamp reflectors/bezels

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	18	cm³/10min	ISO 1133
Temperature	330	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2350	MPa	ISO 527
^[C] Yield stress	72	MPa	ISO 527
^[C] Yield strain	6.7	%	ISO 527
^[C] Nominal strain at break	>50	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N	kJ/m²	ISO 179/1eU

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	157	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	174	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	65	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
^[C] Oxygen index	25	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	2.9	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	2.8	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	10	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	80	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	35	kV/mm	IEC 60243-1
^[C] Comparative tracking index	300	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.3	%	Sim. to ISO 62
^[C] Humidity absorption	0.12	%	Sim. to ISO 62
^[C] Density	1150	kg/m³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	330	°C	ISO 294
Injection Molding, mold temperature	100	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

Transparent

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Additives

Release agent

Other text information

Injection molding

PREPROCESSING

Max. Water content: 0.02 %

Drying temperature: 130 °C

Drying time:

Circulating air drying oven (50 % fresh air) 4-12 h

Fresh air dryer (high speed dryer) 2-4 h

Dry air dryer 2-3 h

PROCESSING

Melt temperature: 330-340 °C

Mold temperature: 120-140 °C

Use open nozzle.