

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	18	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	2150	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	6	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Glass transition temperature, 10°C/min	148	°C	ISO 11357-1/-2
Vicat softening temperature, B	139	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Other properties			
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Characteristics

Delivery form

Natural Color

Regional Availability

Europe

Special Characteristics

Flame retardant, U.V. stabilized or stable to weather