

Product Texts

Base Polymer	Polycarbonate
Special Features	easy flow,heat stabilised,easy release (demoulding)
Typical Applications	various

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	25	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

[C]: CAMPUS

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2500	MPa	ISO 527
^[C] Yield stress	65	MPa	ISO 527
^[C] Yield strain	6	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties

	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	140	°C	ISO 306

[C]: CAMPUS

Other properties

	Value	Unit	Test Standard
^[C] Density	1200	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions in an air circulating dryer 100-120 °C
for 2-12 h
dependant on moisture content
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 270-310 °C
mould temperature 80-110 °C

Storage dry, protected from light