

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	8	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2900	MPa	ASTM D 638
Tensile Strength at Yield	76	MPa	ASTM D 638
Tensile Strength at Break	70	MPa	ASTM D 638
Elongation at Yield	5	%	ASTM D 638
Elongation at Break	10	%	ASTM D 638
Flexural Modulus	3700	MPa	ASTM D 790
Flexural Strength	122	MPa	ASTM D 790
Rockwell Hardness	R 122	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	140	°C	ASTM D 648
DTUL @ 264 psi	133	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1280	kg/m ³	ASTM D 792

Characteristics

Special Characteristics

Flame retardant, High impact or impact modified

Regional Availability

North America