

**4LEX 10F13100**

PC

4Plas

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>22</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>5</b>	kg	-
Molding shrinkage, parallel	<b>0.5</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>2500</b>	MPa	ISO 527
Stress at break	<b>66</b>	MPa	ISO 527
Strain at break	<b>&gt;50</b>	%	ISO 527
Izod notched impact strength, +23°C	<b>50</b>	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	<b>15</b>	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	<b>-30</b>	°C	-
<b>ASTM Data</b>			
Flexural Modulus	<b>220</b>	MPa	ASTM D 790
Flexural Strength	<b>9</b>	MPa	ASTM D 790
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>133</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>144</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>140</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Comparative tracking index	<b>225</b>	-	IEC 60112
<b>Other properties</b>			
Density	<b>1240</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

Flame retardant

**Regional Availability**

Europe