

Product Texts

Base Polymer	Polyamide 66
Filler/Additive System	10 % carbon fibres,10 % PTFE
Special Features	improved sliding / wear,heat stabilised,electrically conductive,reduced surface resistivity,impact modified
Market Segment	Automotive,Machinery
Application Area	injection moulded parts
Typical Applications	functional components

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8200 / -	MPa	ISO 527
^[C] Stress at break	125 / -	MPa	ISO 527
^[C] Strain at break	3.8 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	50 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	11 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	248 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Surface resistivity	* / 500	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1190 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Special Characteristics

Increased electrical conductivity, High impact or impact modified

Other text information**Injection molding**

Pre-Drying Conditions 80 °C in a dry air (dessiccant) dryer
for 2-12 h
dependant on moisture content

Processing Injection Moulding melt temperature 280-300 °C
mould temperature 80-120 °C

Storage dry, protected from light