

Product Texts

Base Polymer	High Heat Polycarbonate
Filler/Additive System	special filler
Special Features	light scattering,high light diffusion,high heat stabilised,UV stabilised,easy flow
Market Segment	Automotive,Lighting
Application Area	lighting,light transparent components
Typical Applications	lamp covers,display elements,operating elements

Processing/Physical Characteristics

	Value	Unit	Test Standard
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ISO Data

^[C] Melt volume-flow rate, MVR	60	cm ³ /10min	ISO 1133
Temperature	330	°C	-
Load	2.16	kg	-

[C]: CAMPUS

Mechanical properties

	Value	Unit	Test Standard
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ISO Data

^[C] Tensile Modulus	2500	MPa	ISO 527
^[C] Yield stress	67	MPa	ISO 527
^[C] Yield strain	5.5	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties

	Value	Unit	Test Standard
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ISO Data

^[C] Temp. of deflection under load, 1.80 MPa	132	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	150	°C	ISO 306

[C]: CAMPUS

Other properties

	Value	Unit	Test Standard
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^[C] Density	1190	kg/m ³	ISO 1183
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[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Features

Light Diffusing

Delivery form

White

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Other text information**Injection molding**

Pre-Drying Conditions 130 °C in a dry air (dessiccant) dryer
 for 2-4 h
 130 °C in an air circulating dryer
 for 4-12 h
 max. moisture content <0,02 %

Processing Injection Moulding melt temperature 320-340 °C
 mould temperature 100-120 °C

Storage

dry, protected from light