

Product Texts

| | |
|------------------------|---|
| Base Polymer | Polycarbonate |
| Filler/Additive System | special filler |
| Special Features | light scattering,UV stabilised,good flow |
| Market Segment | Automotive,Lighting |
| Application Area | lighting,light transparent components |
| Typical Applications | lamp covers,display elements,operating elements |

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|---|-------|------------------------|---------------|
| ISO Data | | | |
| ^[C] Melt volume-flow rate, MVR | 18 | cm ³ /10min | ISO 1133 |
| Temperature | 300 | °C | - |
| Load | 1.2 | kg | - |

[C]: CAMPUS

| Mechanical properties | Value | Unit | Test Standard |
|--|-------|-------------------|---------------|
| ISO Data | | | |
| ^[C] Tensile Modulus | 2400 | MPa | ISO 527 |
| ^[C] Yield stress | 66 | MPa | ISO 527 |
| ^[C] Yield strain | 6 | % | ISO 527 |
| ^[C] Charpy impact strength, +23°C | N | kJ/m ² | ISO 179/1eU |
| ^[C] Charpy notched impact strength, +23°C | 12 | kJ/m ² | ISO 179/1eA |

[C]: CAMPUS

| Thermal properties | Value | Unit | Test Standard |
|---|-------|-------|-----------------|
| ISO Data | | | |
| ^[C] Temp. of deflection under load, 1.80 MPa | 124 | °C | ISO 75-1/-2 |
| ^[C] Vicat softening temperature, B | 142 | °C | ISO 306 |
| ^[C] Burning Behav. at 1.5 mm nom. thickn. | HB | class | IEC 60695-11-10 |
| Thickness tested | 1.5 | mm | - |
| Yellow Card available | yes | - | - |
| ^[C] Burning Behav. at thickness h | V-2 | class | IEC 60695-11-10 |
| Thickness tested | 0.8 | mm | - |
| Yellow Card available | yes | - | - |

[C]: CAMPUS

| Other properties | Value | Unit | Test Standard |
|------------------------|-------|-------------------|---------------|
| ^[C] Density | 1190 | kg/m ³ | ISO 1183 |

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Features

Light Diffusing

Special Characteristics

U.V. stabilized or stable to weather

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions 120 °C in a dry air (dessiccant) dryer
for 2-4 h
120 °C in an air circulating dryer
for 4-12 h
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 270-310 °C

mould temperature 80-110 °C

Storage

dry, protected from light