

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	42	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Other Standards^[5]			
Molding shrinkage, parallel	0.6	%	Producer Method
Molding shrinkage, normal	0.6	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	60	MPa	ISO 527
Nominal strain at break	60	%	ISO 527
Flexural modulus, 23°C	2600	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy notched impact strength, +23°C	15	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	117	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	127	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Melt temperature	260 - 300	°C	-
Mold temperature	80 - 90	°C	-

Characteristics

Processing
Injection Molding

Delivery form
Natural Color

Additives
Flame retarding agent

Special Characteristics
Flame retardant, Halogen-free

Features
Light Blocking, Light Reflecting

Applications
Electrical and Electronical

Regional Availability
North America, Europe, Asia Pacific