

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>33</b>	g/10min	ISO 1133
Temperature	<b>250</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.2</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.2</b>	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>33</b>	g/10min	ASTM D 1238
Temperature	<b>250</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.0025</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.0025</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>10000</b>	MPa	ISO 527
Yield stress	<b>184</b>	MPa	ISO 527
Stress at break	<b>180</b>	MPa	ISO 527
Strain at break	<b>3.2</b>	%	ISO 527
Flexural modulus, 23°C	<b>12000</b>	MPa	ISO 178
Flexural strength	<b>250</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>17</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>16</b>	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	<b>R 122</b>	-	ISO 2039-2
<b>ASTM Data</b>			
Tensile Modulus	<b>9800</b>	MPa	ASTM D 638
Tensile Strength at Yield	<b>140</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>170</b>	MPa	ASTM D 638
Elongation at Break	<b>3.2</b>	%	ASTM D 638
Flexural Modulus	<b>11000</b>	MPa	ASTM D 790
Flexural Strength	<b>180</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 122</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>110</b>	J/m	ASTM D 256
Izod Impact notched, 1/4 in	<b>98</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>114</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>122</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>118</b>	°C	ISO 306
Burning behav. at thickness h	<b>V-1</b>	class	IEC 60695-11-10
Thickness tested	<b>2.0</b>	mm	-
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-1</b>	-	UL 94
Thickness tested	<b>2</b>	mm	-
DTUL @ 66 psi	<b>117</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>110</b>	°C	ASTM D 648

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1510</b>	kg/m <sup>3</sup>	ISO 1183
Water Absorption, Equilibrium	<b>0.15</b>	%	ASTM D 570
Density	<b>1510</b>	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Processing humidity	<b>≤0.03</b>	%	-

**INFINO NH-3402F**

PC-GF40

Lotte Chemical Corporation

Melt temperature	<b>290</b>	°C	-
Mold temperature	<b>100</b>	°C	-
Zone 1	<b>240 - 250</b>	°C	-
Zone 2	<b>260 - 270</b>	°C	-
Zone 3	<b>280 - 285</b>	°C	-
Nozzle temperature	<b>290</b>	°C	-
Screw speed	<b>30 - 70</b>	rpm	-
Back pressure	<b>0.5 - 2</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Applications**

IT / Business Machine

**Delivery form**

Pellets, Natural Color

**Regional Availability**

North America, Europe, Asia Pacific